



Dart Aerospace Ltd.
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RB6899957
Job Sheet 182182



Part No: RB6899957

Job Qty: 1 ea *2*

Part Name: Fuel Injector Gauge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 10/22/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6899957 Rev 1 IPP Rev A 18.02.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/22/18	0.00	0.00	Start Up Small Fab-2		<i>MLL</i>
110	Small Fab	1 pcs		10/22/18	0.00	1.00	Small Fab-3		<i>MLL</i>
120	QC	1 pcs		10/22/18	0.00	0.00	QC5		<i>38</i>
130	Packaging	1 pcs		10/22/18	0.00	0.00	Packaging3-1		<i>1/20/18</i>
140	QC21-FG	1 Ea		10/22/18	0.00	0.00	QC21		<i>21</i>

Part Op 110 - 1-Assemble as per DWG. Sheet 1. -Surface of -1A and -3 must be in the same plane within 0.0005". -Spring pin to Descriptions: be centered on -1A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90692A074	Spring Pin	<i>2</i> Ea (1 ea)	90-Start up Operation	<i>5040653</i>
91783A074	Round Head Machine Screw	<i>2</i> Ea (1 ea)	90-Start up Operation	<i>5040651</i>
98381A413	Dowel	<i>4</i> Ea (2 ea)	90-Start up Operation	<i>5040652</i>
RB6899957-1	Depth Gauge Base	<i>2</i> Ea (1 ea)	90-Start up Operation	<i>5040662</i>
RB6899957-3	Gauge Tip	<i>2</i> Ea (1 ea)	90-Start up Operation	<i>5043651</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90692A074	1	495	0
	91783A074	1	95	0
	98381A413	2	29	0
	RB6899957-1	1	2	0
	RB6899957-3	1	5	0

Part Specifications

Specifications could not be found.



Container No: S119800



Part: RB6899957

Job No: 182182

Serial No/Batch: S119800

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

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CANADA

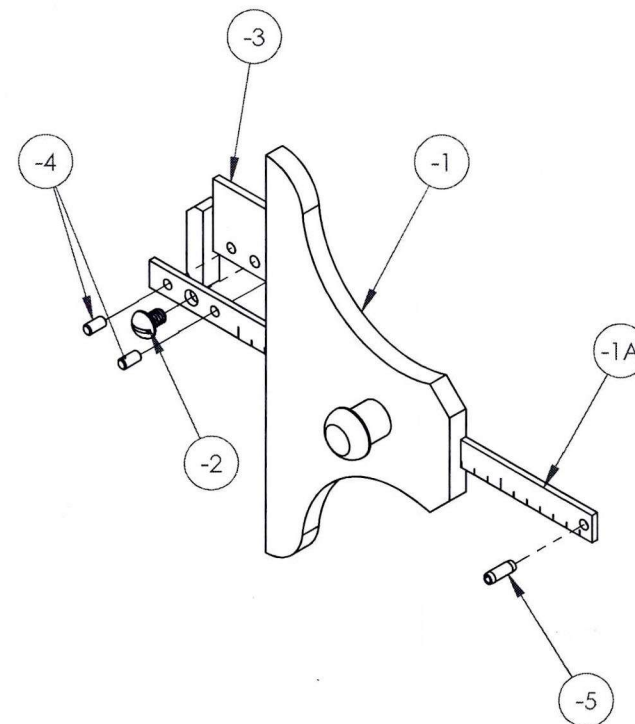
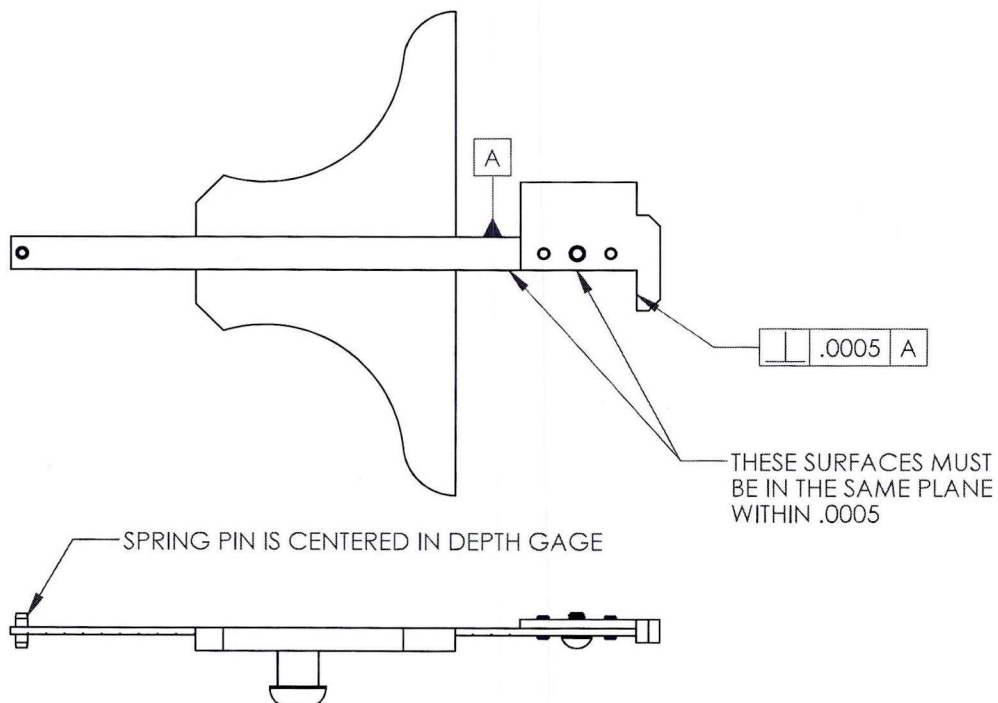
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Date: 10/19/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		REDRAWN FROM TATTERED DRAWING	9/24/2012	JAG	
D		-1 ADDED MISSING 1.400 DIMENSION.	10/9/2013	RJC	GE
I	14-0132	CH'D TITLE BLOCK WAS RED BARN IS DART. -1 CH'D PART NAME WAS DEPTH GAGE IS DEPTH GAGE BASE, ADDED PART -1A AND SHEET, CH'D DIM WAS Ø.063 IS Ø.065-.062 THRU. ADDED DIM (.090) 4X ON ϕ . ADDED NOTE 1 REMOVE FACTORY.	8/19/2014	DJN	GE



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DEPTH GAGE BASE		STARRETT #237 MSC #86410396 (MODIFIED)	2
			-1A	1	DEPTH GAGE RULER		PART OF STARRETT #237 MSC #86410396 (MODIFIED)	3
		B/O	-2	1	RND HD MACHINE SCREW	S.S.	2-56 X 1/8 MCMaster-CARR #91783A074	1
			-3	1	GAGE TIP	4340	1/4 X 3/4 X 7/8	4
		B/O	-4	2	DOWEL	STEEL	1/16 X 1/8 MCMaster-CARR #98381A413	1
		B/O	-5	1	SPRING PIN	STEEL	1/16 X 3/16 MCMaster-CARR #90692A074	1

DART AEROSPACE	
TITLE GAGE-FUEL INJECTOR SETTING	
DWG NO. RB6899957	REV 1
MAT'L	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D. Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL 250-28B/C C30
SCALE 1:1	DATE 8/19/2014 SHEET 1 OF 4